



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/807,756	03/24/2004	Sung Chul Shin	20010.000700/WA-410/US	4298	
7590 05/31/2006			EXAMINER		
Thomas R. FitzGerald, Esq. Suite 210			MACKEY, JAMES P		
16 E. Main Stre	et	ART UNIT	PAPER NUMBER		
Rochester, NY 14614-1803			1722		
			DATE MAILED: 05/31/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

		/	Application No.	Applicant(s)				
Office Action Summary			10/807,756	SHIN ET AL.				
		Ī	xaminer	Art Unit				
			lames Mackey	1722				
Period fo	The MAILING DATE of this commun or Reply	nication appea	ers on the cover sheet v	vith the correspondence a	ddress			
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD F CHEVER IS LONGER, FROM THE M nsions of time may be available under the provisions SIX (6) MONTHS from the mailing date of this comr o period for reply is specified above, the maximum start or to reply within the set or extended period for reply reply received by the Office later than three months and patent term adjustment. See 37 CFR 1.704(b).	MAILING DAT s of 37 CFR 1.136(munication. tatutory period will y will, by statute, ca	E OF THIS COMMUN a). In no event, however, may a apply and will expire SIX (6) MC use the application to become A	ICATION. I reply be timely filed INTHS from the mailing date of this ABANDONED (35 U.S.C. § 133).	•			
Status								
1)	Responsive to communication(s) file	ed on .						
·	☐ This action is FINAL . 2b)⊠ This action is non-final.							
3)								
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.							
Disposit	ion of Claims							
4)⊠	Claim(s) 1-19 is/are pending in the	application.						
•	4a) Of the above claim(s) is/are withdrawn from consideration.							
5)	Claim(s) is/are allowed.							
6)⊠	Claim(s) <u>1-19</u> is/are rejected.							
7)	Claim(s) is/are objected to.							
8)[Claim(s) are subject to restrict	ction and/or e	election requirement.					
Applicat	ion Papers							
9)	The specification is objected to by th	e Examiner.						
10)🛛	The drawing(s) filed on 24 March 20	<u>04</u> is/are: a)	⊠ accepted or b)□ ot	pjected to by the Examine	er.			
	Applicant may not request that any obje	ection to the dra	awing(s) be held in abeya	ance. See 37 CFR 1.85(a).				
	Replacement drawing sheet(s) including	g the correction	n is required if the drawin	g(s) is objected to. See 37 C	CFR 1.121(d).			
11)	The oath or declaration is objected t	o by the Exar	niner. Note the attache	ed Office Action or form P	'TO-152.			
Priority (under 35 U.S.C. § 119							
• ——	Acknowledgment is made of a claim \square All b) \square Some * c) \square None of:	for foreign p	riority under 35 U.S.C.	§ 119(a)-(d) or (f).				
·	1.⊠ Certified copies of the priority documents have been received.							
	2. Certified copies of the priority documents have been received in Application No							
	3. Copies of the certified copies	of the priority	documents have bee	n received in this Nationa	al Stage			
	application from the Internation	onal Bureau (PCT Rule 17.2(a)).					
* (See the attached detailed Office action	on for a list of	the certified copies no	t received.				
Attachmen			_					
	ce of References Cited (PTO-892)	DTO 049\		Summary (PTO-413) o(s)/Mail Date				
 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 6/28/2004. 				Informal Patent Application (PTO-152)				

Page 2

Application/Control Number: 10/807,756

Art Unit: 1722

1. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

2. Claims 2, 3 and 19 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claims 2 and 3, "the grooved oil channels" lacks proper antecedent basis as a plurality, since claim 1 only requires a single grooved oil channel.

In claim 19, line 2, "the control means" lacks proper antecedent basis in the claim.

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 5. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out

Application/Control Number: 10/807,756

Art Unit: 1722

the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

6. Claims 1-19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Aoki (U.S. Patent 4,645,443) in view of Japanese Patent Document 4-216906.

Aoki discloses the mold clamping apparatus substantially as claimed, comprising a clamping cylinder 5 including a front close contact portion and a rear non-close contact portion, the clamping cylinder also including a front sealing portion having a through hole portion; a clamping ram 6 slidably coupled with the clamping cylinder and having a first oil channel and a booster cylinder 62, the clamping ram including a central ram portion, a front ram portion and a rear ram portion, the central ram portion supporting a sealing O-ring and also including a tapered portion adjacent to the front ram portion (as clearly shown in Figure 5), the front ram portion extending through the through hole portion of the front sealing portion of the clamping cylinder, the rear ram portion housing the booster cylinder; a booster ram 64 slidably coupled with the booster cylinder and having a second oil channel, the booster ram fixed to the clamping cylinder via stationary section 63 outside the clamping cylinder; a moving platen 4 coupled with one end of the clamping ram via an adjustable fastening element 7 cooperating with coupling projections at the front end of the clamping ram; a stationary platen 2 opposing the moving platen; and first and second oil ports forming in the non-close contact portion and the close contact portion, respectively, of the clamping cylinder (as clearly shown in Figure 5), inherently including oil control means for feeding oil into the clamping cylinder from the first port. Aoki does not disclose the clamping cylinder having a uniform inside diameter wherein the rear portion

Application/Control Number: 10/807,756 Page 4

Art Unit: 1722

includes grooved oil channels for transfer of oil from the front portion of the clamping cylinder to the rear portion of the clamping cylinder while the central ram portion of the clamping ram is positioned in the rear portion of the clamping cylinder.

Japan '906 discloses a hydraulic mold clamping apparatus comprising a clamping ram 2 slidably coupled to a clamping cylinder, the clamping ram including a booster cylinder cooperating with a booster ram 6 fixed to the clamping cylinder, wherein the clamping cylinder has a uniform inside diameter and includes a front close contact portion and a rear oil channel portion which has arc-shaped grooved oil channels 7 radially arranged at a uniform interval (see Figure 2) for communication of oil from the front portion of the clamping cylinder to the rear portion of the clamping cylinder when the clamping ram portion 5 is positioned in the rear portion of the clamping cylinder. It would have been obvious to one of ordinary skill in the art at the time of the invention to modify Aoki by providing the clamping cylinder of a uniform inside diameter with grooved oil channels in the rear portion, as disclosed in Japan '906, since such were equivalent means for oil communication between the front and rear portions of the clamping cylinder. With regard to the particular adjustable fastening element (claims 17-18) cooperating with the coupling projections at the front end of the clamping ram, it would have been obvious and well within the level of ordinary skill in the art at the time of the invention to modify Aoki by providing either half nut chucks or a bayonet-type fastening element instead of the rotary threaded fasteneing element disclosed in Aoki, since such are conventional fastening elements for permitting adjustable fastening. With regard to the position sensor (claims 12-13), such are well known and conventional in the clamping art for facilitating automatic operation of

Application/Control Number: 10/807,756 Page 5

Art Unit: 1722

the clamping apparatus, and it would have been obvious to a skilled artisan to modify Aoki by utilizing such a conventional position sensor in order to facilitate automatic machine operation.

7. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to James Mackey whose telephone number is 571-272-1135. The examiner can normally be reached on M-F, 8:30-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Dr. Yogendra Gupta can be reached on 571-272-1316. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

> James Mackey Primary Examiner

Art Unit 1722

5/27/06

jpm

May 27, 2006